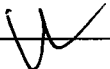


ASAP

Dart Aerospace Ltd.

Date: Tuesday, 28/04/2009 10:01:58 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BUSHING
 Job Number : 47556
 Estimate Number : 13848
 P.O. Number :
 This Issue : 28/04/2009 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : MACHINED PARTS
 Previous Run : 47105
 Part Number : D39071
 Drawing Number : D3907 REV A
 Project Number : N/A
 Drawing Revision : A
 Material :
 Due Date : 05/05/2009 Qty: 40 Um: Each
 Written By : 
 Checked & Approved By :
 Comment : Est Rev:A New Issue 09-04-07 JLM Verified By:EC

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M304R0375	304 ROUND BAR 0.375
-----	-----------	---------------------



Comment: Qty.: 0.0368 f(s)/Unit Total: 1.4700 f(s)

304 SS ROUND BAR 3/8"

Batch: M11/323

09.04.28

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
-----	----------	--------------------------



Comment: 1-TURN AS PER FOLIO FA809 & DWG D3907 ,

FOLIO REV:

DWG REV: F

2-DEBURR AS REQUIRED

09.04.29

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

09.04.29

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

09.04.29 (41)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

09.04.30

Date: Tuesday, 28/04/2009 10:01:58 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 47556

Part Number: D39071

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



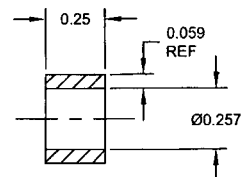
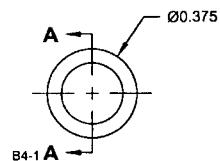
Comment: FINAL INSPECTION/W/O RELEASE

09/04/29
[Signature]

Job Completion



mf
09-04-29



D3907-1 BUSHING

SECTION A-A C5-1

NOTES:

1) MATERIAL: AISI 304/316 STAINLESS STEEL ROD
REF DART SPEC M304R

OR: AISI 304/316 STAINLESS STEEL BAR
REF DART SPEC M304B

- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

RELEASED

A		NEW ISSUE		AJS	09.03.11
REV.		DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN	AJS				
CHECKED		DRAWING NO.	REV. A		
MFG. APPR.		D3907	SHEET 1 OF 1		
APPROVED		TITLE	SCALE		
DE APPR.		BUSHING (BASKET REPAIR)	NTS		
DATE	09.03.11		COPYRIGHT © 2009 BY DART AEROSPACE LTD		